

Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK

 0805 Accredited to ISO/IEC 17025:2017	Testo Industrial Services Ltd	
	Issue No: 020 Issue date: 10 February 2021	
	Newman Lane Alton Hampshire GU34 2QJ	Contact: Mr Paul Miller Tel: +44 (0)1420 544433 Fax: +44 (0)1420 544434 E-Mail: info@testotis.co.uk Website: www.testotis.co.uk
Calibration performed by the Organisation at the locations specified below		

Locations covered by the organisation and their relevant activities

Laboratory locations:

Location details	Activity	Location code
Address Newman Lane Alton Hampshire GU34 2QJ	Humidity Temperature Air velocity Pressure	P

Site activities performed away from the location listed above:

Location details	Activity	Location code
Any customer premises The customer's site or premises must be suitable for the nature of the particular calibrations undertaken and will be subject of contract review arrangements between the laboratory and the customer	Temperature Humidity Pressure	S



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k = 2$)	Remarks	
HUMIDITY Relative humidity	for the temperature range 0 °C to 20 °C 10 %rh to 35 %rh 35 %rh to 65 %rh 65 %rh to 90 %rh	0.70 %rh 1.0 %rh 1.3 %rh	Calibration by comparison with a reference chilled mirror hygrometer and thermometers	P
	for the temperature range 20 °C to 30 °C 10 %rh to 40 %rh 40 %rh to 70 %rh 70 %rh to 80 %rh 80 %rh to 90 %rh	0.55 %rh 0.90 %rh 0.97 %rh 1.1 %rh	Calibration of devices with an electrical output may be undertaken	
	for the temperature range 30 °C to 50.5 °C 10 %rh to 35 %rh 35 %rh to 65 %rh 65 %rh to 90 %rh	0.45 %rh 0.80 %rh 1.0 %rh		
Relative humidity	for the temperature range 5 °C to 25 °C 10 %rh to 35 %rh 23 %rh to 65 %rh 65 %rh to 90 %rh	1.6 %rh 2.1 %rh 2.6 %rh	Calibration by comparison with a reference hygrometer and thermometers	S
	for the temperature range 25 °C to 50 °C 10 %rh to 35 %rh 23 %rh to 65 %rh 65 %rh to 90 %rh	1.6 %rh 2.3 %rh 3.0 %rh		
Dew point/Frost point	- 30 °C to + 48 °C	0.16 °C	Calibration by comparison with a reference chilled mirror hygrometer	P
TEMPERATURE			Calibration by comparison with a reference instruments	
Electronic thermometers with indicators and data- loggers	- 40 °C to 110 °C 110 °C to 200 °C	0.039 °C 0.055 °C	In liquid bath	P
	-70 °C to 100 °C	0.070 °C	In air chamber	
	100 °C to 180 °C	0.11 °C		
Resistance thermometers	- 40°C to 200 °C	0.060 °C	In liquid bath	P
	- 70 °C to 180 °C	0.12 °C	In air chamber	
Electronic thermometers with indicators and data- loggers	-80 °C to 180 °C	0.26 °C	In customers environment	S



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ($k = 2$)	Remarks	Location Code
AIR VELOCITY			Calibration by comparison with a reference in a characterised wind tunnel.	
Calibration of vane anemometers by comparison	0.2 m/s to 1 m/s 1 m/s to 15 m/s 15 m/s to 20 m/s 20 m/s to 30 m/s	0.10 m/s 0.20 m/s 0.32 m/s 0.60 m/s	Anemometer up to 100 mm diameter can be calibrated.	P
Calibration of thermal anemometers by comparison	0.1 m/s to 1 m/s 1 m/s to 10 m/s 10 m/s to 15 m/s 15 m/s to 20 m/s	0.13 m/s 0.37 m/s 0.75 m/s 0.91 m/s	Uncertainty and range achieved will depend on the size of the anemometer calibrated	
PRESSURE			Methods consistent with EURAMET CG17.	
Gas pressure gauge				
Calibration of pressure indicating instruments and gauges	-100 kPa to -2 kPa -2 kPa to -200 Pa -200 Pa to 0 Pa 0 Pa to 200 Pa 200 Pa to 20 kPa 20 kPa to 100 kPa 100 kPa to 7 MPa	2.7 kPa 17 Pa 4.9 Pa 1.4 Pa 16 Pa 2.7 kPa 0.019 % + 8.0 Pa	Absolute pressure calibrations can be undertaken using associated barometric pressure measurement correction. The uncertainties quoted will be increased by 72 Pa	P
Gas pressure absolute			Calibrations of pressure devices with an electrical output may be undertaken	
Calibration of pressure indicating instruments and gauges	5 kPa to 160 kPa	72 Pa		
Gas pressure gauge				
Calibration of pressure indicating instruments and gauges	-85 kPa to -7 kPa -7 kPa to -2 kPa -2 kPa to -200 Pa -200 Pa to 200 Pa 200 Pa to 20 kPa 20 kPa to 35 kPa 35 kPa to 7 MPa	3.1 kPa 26 Pa 20 Pa 6.0 Pa 20 Pa 26 Pa 2 kPa		S
END				



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Appendix - Calibration and Measurement Capabilities

Introduction

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

Calibration and Measurement Capabilities (CMCs)

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest uncertainty of measurement that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors. The CIPM-ILAC definition of the CMC is as follows:

A CMC is a calibration and measurement capability available to customers under normal conditions:

- (a) as published in the BIPM key comparison database (KCDB) of the CIPM MRA; or
- (b) as described in the laboratory's scope of accreditation granted by a signatory to the ILAC Arrangement.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The CMC is calculated according to the procedures given in M3003 and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of $k = 2$. An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published CMC in certificates issued under its accreditation.

The CMC may be described using various methods in the Schedule of Accreditation:

As a single value that is valid throughout the range.

As an explicit function of the measurand or of a parameter (see below).

As a range of values. The range is stated such that the customer can make a reasonable estimate of the likely uncertainty at any point within the range.

As a matrix or table where the CMCs depend on the values of the measurand and a further quantity.

In graphical form, providing there is sufficient resolution on each axis to obtain at least two significant figures for the CMC.

Expression of CMCs - symbols and units

In general, only units of the SI and those units recognised for use with the SI are used to express the values of quantities and of the associated CMCs. Nevertheless, other commonly used units may be used where considered appropriate for the intended audience. For example, the term "ppm" (part per million) is frequently used by manufacturers of test and measurement equipment to specify the performance of their products. Terms like this may be used in Schedules of Accreditation where they are in common use and understood by the users of such equipment, providing their use does not introduce any ambiguity in the capability that is being described.

When the CMC is expressed as an explicit function of the measurand or of a parameter, this often comprises a relative term (e.g., percentage) and an absolute term, i.e. one expressed in the same units as those of the measurand. This form of expression is used to describe the capability that can be achieved over a range of values. Some examples are shown below. It should be noted that these expressions are *not* mathematical formulae but are instead written in a commonly used shorthand for expressing uncertainties - therefore, for purposes of clarity, an indication of how they are to be interpreted is also provided below.

DC voltage, 100 mV to 1 V: 0.0025 % + 5.0 μ V

Over the range 100 mV to 1 V, the CMC is 0.0025 %·V + 5.0 μ V, where V is the measured voltage.

Hydraulic pressure, 0.5 MPa to 140 MPa: 0.0036 % + 0.12 ppm/MPa + 4.0 Pa

Over the range 0.5 MPa to 140 MPa, the CMC is 0.0036 %·p + (0.12·10⁻⁶·p·10⁶) + 4.0 Pa, where p is the measured pressure in Pa.

It should be noted that the percentage symbol (%) simply represents the number 0.01. In cases where the CMC is stated only as a percentage, this is to be interpreted as meaning percentage of the measured value or indication.

Thus, for example, a CMC of 1.5 % means 1.5 · 0.01 · i, where i is the instrument indication.